

Declaration of Performance

DoP: ED178-T1-60v03

- Product type code: **ED178-T1-60**
- Product: **external fire resistance door**
- Intended use or uses of the construction product: **in domestic and commercial locations**
- Manufacturer: **AS Viljandi Aken ja Uks
Puidu 6, 71020 Viljandi, Estonia
Tel. (+372) 433 0610
E-Mail: vau@vau.ee**

- System or systems of assessment and verification of constancy of performance of the construction product: **system 1 and 3**

- Harmonised standard: **EN 16034:2014
EN 14351-1:2006+A2:2016**

- Notified body: initial type testing performed by NB and issued test/calculation reports:

System:	1	NB 1336	Kiwa Estonia OÜ
	3	NB 1526	TÜV Estonia Ltd
		NB 0809	Eurofins Expert Services Oy

- Declared performance:

Product	IGU	System 1			System 3					
		Fire resistance - E, EI ₁ , EI ₂ , EW (EN 13501-2)	Smoke resistance (EN 13501-2)	Self-closing (EN 13501-2)	Watertightness (EN 12208)	Resistance to wind load - test pressure (EN 12210)	Resistance to wind load - frame deflection (EN 12210)	Acoustic performance dB (EN ISO 717-1)	Thermal transmittance (EN ISO 10077-1)	Air permeability (EN 12207; EN 14351-1)
ED178-T1-01	-	EI 60	Sa4/S ₂₀₀	C5	7B	3	C	36 dB	0,85	4
ED178-T1/vk-02	P 44.2427r8+6 S+S+Py60	EI 60	Sa4/S ₂₀₀	C5	7B	3	C	npd	npd	4

ED178-T1/vk-03	P 44..146r12+10 S+Kir+S	npd	npd	npd	7B	3	C	npd	0,96	4
ED178-T1/vk-04	P 44..146r12+10 Se+Kir+Se	npd	npd	npd	7B	3	C	npd	0,95	4
ED178-T1/vk-05	P 44..1444..1r10+10 S+Kir+S	npd	npd	npd	7B	3	C	npd	0,97	4
ED178-T1/vk-06	P 44..1444..1r10+10 Se+Kir+Se	npd	npd	npd	7B	3	C	npd	0,96	4
ED178-T1/sk-04	P 44.2427r8+6 S+S+Py60	El 60	Sa4/S 200	C5	7B	3	C	npd	npd	4
ED178-T1/sk-05	P 44..146r12+10 S+Kir+S	npd	npd	npd	7B	3	C	npd	1,08	4
ED178-T1/sk-06	P 44..146r12+10 Se+Kir+Se	npd	npd	npd	7B	3	C	npd	1,07	4
ED178-T1/sk-07	P 44..1444..1r10+10 S+Kir+S	npd	npd	npd	7B	3	C	npd	1,12	4
ED178-T1/sk-08	P 44..1444..1r10+10 Se+Kir+Se	npd	npd	npd	7B	3	C	npd	1,11	4

Note! npd: *no performance determined.*

vk - small glass opening

sk - large glass opening

r - warm spacer Chromatech Ultra F

S - energy glass 1,1

Se - energy glass 1,0

The performance of the product identified in points 1 and 2 is in conformity with the declared

9. This declaration of performance is issued under the sole responsibility of the manufacturer

Signed for and on behalf of the manufacturer by:

Veiko Põldsaar

R&D Manager

24.04.2026

